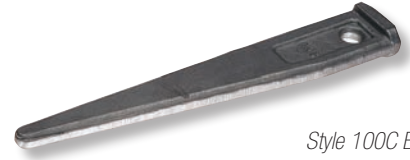


DRILLS

Drill Drifts Style 100C

Features/Benefits:

- Used to safely drive taper shank tools from the holder or spindle.
- Manufactured from alloy steel.
- Bright finish.



Style 100C Bright

INCH SIZES

Drift Size	Overall Length		Thickness		Width at Hole		Style 100C Bright
	Inch	mm	Inch	mm	Inch	mm	
1	4.5000	114.30	.2031	5.16	.6875	17.46	57121
2	5.1250	130.18	.2500	6.35	.8125	20.64	57122
3	6.7500	171.45	.3125	7.94	1.0625	26.99	57123
4	7.1250	180.98	.4688	11.91	1.1250	28.58	57124
5	8.5000	215.90	.5980	15.19	1.3750	34.93	57125

REAMERS

Reducing Sleeves Style 100D

Features/Benefits:

- Designed to allow a Morse taper spindle to use a taper shank tool with a smaller taper.
- Manufactured from alloy steel.
- Bright finish



Style 100D Bright

MORSE TAPER SIZES

Tool Morse Taper (Inside) Size	Spindle Morse Taper (Outside) Size	Overall Length		Style 100D Bright
		Inch	mm	
No. 1	No. 2	3.5625	90.49	57000
No. 2	No. 3	4.4375	112.71	57004
No. 3	No. 4	5.3750	136.53	57007
No. 4	No. 5	6.6250	168.28	57009

For Morse Taper shank specifications, see page 3.

OTHER TOOLS

Drill Set Cases (no drills)

Features/Benefits:

- Metal index cases.
- Use to build your own drill sets.

SIZES

Number of Drill Holes	Drill Size Range	Order Number
15	1/16 - 1/2 x 1/32	57803
21	1/16 - 3/8 x 1/64	57802
29	1/16 - 1/2 x 1/64	57804
26	Let A - Let Z	57808
60	#1 - #60	57806
20	#61 - #80	57805
25	1mm - 13mm x .5mm	57809
115	1/16 - 1/2 x 1/64, Let A - Let Z, #1 - #60	57810



115-piece Case Number 57810

SETS

INDEX